

Mektronics

Version No: **5.8**Safety Data Sheet according to WHS and ADG requirements

Issue Date: **15/08/2019** Print Date: **12/05/2020** L.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name 4860P	
Synonyms SDS Code: 4860P, Part Numbers 4860P-35G, 4860P-250G, 4860P-500G	
Other means of identification	Sn63Pb37 No Clean Solder Paste

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Solder paste

Details of the supplier of the safety data sheet

Registered company name	Mektronics	MG Chemicals (Head office)
Address Unit 3 8 Bonz Place, Seven Hills NSW 2147 Australia 9347 - 193 Street Surrey V4N 4E7 British Columbia Canad		9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	1300 788 701	+(1) 800-201-8822
Fax	1300 722 004	+(1) 800-708-9888
Website	www.mektronics.com.au	www.mgchemicals.com
Email	sales@mektronics.com.au	Info@mgchemicals.com

Emergency telephone number

Association / Organisation	Verisk 3E (Access Code: 335388)
Emergency telephone numbers	+61 1 800 686 951
Other emergency telephone numbers	+61 280363166

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Poisons Schedule Not Applicable	
Classification [1] Eye Irritation Category 2A, Acute Aquatic Hazard Category 1, Reproductive Toxicity Category 1B, Lactation Effects, Specific target organ 1 - repeated exposure Category 1, Chronic Aquatic Hazard Category 1, Carcinogenicity Category 2	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)







SIGNAL WORD DANGE

Hazard statement(s)

H319	Causes serious eye irritation.
H360	May damage fertility or the unborn child.
H362	May cause harm to breast-fed children.
H372	Causes damage to organs through prolonged or repeated exposure. (Oral)
H410	Very toxic to aquatic life with long lasting effects.
H351	Suspected of causing cancer.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.

P260	Do not breathe dust/fume.
P263	Avoid contact during pregnancy/while nursing.
P281	Use personal protective equipment as required.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.	
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P314	P314 Get medical advice/attention if you feel unwell.	
P337+P313 If eye irritation persists: Get medical advice/attention.		
P391	Collect spillage.	

Precautionary statement(s) Storage

P405	Store locked up

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7440-31-5	55-55.9	<u>tin</u>
7439-92-1	32.1-33	lead
143-22-6	<2	triethylene glycol monobutyl ether

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	 Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. DO NOT attempt to remove particles attached to or embedded in eye. Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.
Skin Contact	Seek urgent medical assistance, or transport to hospital. If skin or hair contact occurs: Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation Inhala	
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce 'metal fume fever' in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

- ▶ Gastric acids solubilise lead and its salts and lead absorption occurs in the small bowel.
- Particles of less than 1 um diameter are substantially absorbed by the alveoli following inhalation.
- Lead is distributed to the red blood cells and has a half-life of 35 days. It is subsequently redistributed to soft tissue & bone-stores or eliminated. The kidney accounts for 75% of daily lead loss; integumentary and alimentary losses account for the remainder.
- ▶ Neurasthenic symptoms are the most common symptoms of intoxication. Lead toxicity produces a classic motor neuropathy. Acute encephalopathy appears infrequently in adults. Diazepam is the best drug for seizures.
- Whole-blood lead is the best measure of recent exposure; free erythrocyte protoporphyrin (FEP) provides the best screening for chronic exposure. Obvious clinical symptoms occur in adults when whole-blood lead exceeds 80 ug/dL.
- British Anti-Lewisite is an effective antidote and enhances faecal and urinary excretion of lead. The onset of action of BAL is about 30 minutes and most of the chelated metal complex is excreted in 4-6 hours, primarily in the bile. Adverse reaction appears in up to 50% of patients given BAL in doses exceeding 5 mg/kg. CaNa2EDTA has also been used alone or in concert with BAL as an antidote. D-penicillamine is the usual oral agent for mobilisation of bone lead; its use in the treatment of lead poisoning remains investigational. 2,3-dimercapto-1-propanesulfonic acid (DMPS) and dimercaptosuccinic acid (DMSA) are water soluble analogues of BAL and their effectiveness is undergoing review. As a rule, stop BAL if lead decreases below 50 ug/dL; stop CaNa2EDTA if blood lead decreases below 40 ug/dL or urinary lead drops below 2 mg/24hrs.

[Ellenhorn & Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant Index Sampling Time Comments 30 ug/100 ml 1. Lead in blood Not Critical В 150 ug/gm creatinine Not Critical 2. Lead in urine 250 ug/100 ml erythrocytes OR 100 ug/100 ml blood 3. Zinc protoporphyrin in blood After 1 month exposure В

B: Background levels occur in specimens collected from subjects **NOT** exposed.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

Metal dust fires need to be smothered with sand, inert dry powders.

- ▶ Use DRY sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
- ▶ Confining or smothering material is preferable to applying water as chemical reaction may produce flammable and explosive hydrogen gas.
- ► Chemical reaction with CO2 may produce flammable and explosive methane.
- ▶ If impossible to extinguish, withdraw, protect surroundings and allow fire to burn itself out.
- ▶ DO NOT use halogenated fire extinguishing agents.

Special hazards arising from the	ne substrate or mixture
Fire Incompatibility	► Reacts with acids producing flammable / explosive hydrogen (H2) gas
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water courses. Use water delivered as a fine spray to control fire and cool adjacent area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	 ▶ DO NOT disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal. ▶ DO NOT use water or foam as generation of explosive hydrogen may result. With the exception of the metals that burn in contact with air or water (for example, sodium), masses of combustible metals do not represent unusual fire risks because they have the ability to conduct heat away from hot spots so efficiently that the heat of combustion cannot be maintained - this means that it will require a lot of heat to ignite a mass of combustible metal. Generally, metal fire risks exist when sawdust, machine shavings and other metal 'fines' are present. Metal powders, while generally regarded as non-combustible: ▶ May burn when metal is finely divided and energy input is high. ▶ May react explosively with water. ▶ May be ignited by friction, heat, sparks or flame. ▶ May REIGNITE after fire is extinguished. ▶ Will burn with intense heat. Note: ▶ Metal dust fires are slow moving but intense and difficult to extinguish. ▶ Containers may explode on heating. ▶ Dusts or fumes may form explosive mixtures with air. ▶ Gases generated in fire may be poisonous, corrosive or irritating. ▶ Hot or burning metals may react violently upon contact with other materials, such as oxidising agents and extinguishing agents used on fires involving ordinary combustibles or flammable liquids. ▶ Temperatures produced by burning metals can be higher than temperatures generated by burning flammable liquids ▶ Some metals can continue to burn in carbon dioxide, nitrogen, water, or steam atmospheres in which ordinary combustibles or flammable liquids would be incapable of burning. Ignites spontaneously in air (pyrophoric) and burns with intense heat. Combustible. Will

SECTION 6 ACCIDENTAL RELEASE MEASURES

HAZCHEM

2Z

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills

- ▶ Clean up waste regularly and abnormal spills immediately.
- Avoid breathing dust and contact with skin and eyes.
- Wear protective clothing, gloves, safety glasses and dust respirator.
- ▶ Use dry clean up procedures and avoid generating dust.
- Vacuum up or sweep up. NOTE: Vacuum cleaner must be fitted with an exhaust micro filter (HEPA type) (consider explosion-proof machines designed to be grounded during storage and use).
- ► Dampen with water to prevent dusting before sweeping.
- ▶ Place in suitable containers for disposal.

Environmental hazard - contain spillage.

Environmental hazard - contain spillage.

- Do not use compressed air to remove metal dusts from floors, beams or equipment
- Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation.
- Use non-sparking handling equipment, tools and natural bristle brushes.
- Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations
- Cover and reseal partially empty containers.
- Do not allow chips, fines or dusts to contact water, particularly in enclosed areas.

If molten:

- Contain the flow using dry sand or salt flux as a dam.
 - All tooling (e.g., shovels or hand tools) and containers which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use.
 - Allow the spill to cool before remelting scrap.

Major Spills

- Moderate hazard.

 CAUTION: Advise personnel in area.
- ▶ Alert Emergency Services and tell them location and nature of hazard.
- ▶ Control personal contact by wearing protective clothing
- Prevent, by any means available, spillage from entering drains or water courses.
- ► Recover product wherever possible.
- ▶ IF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. IF WET: Vacuum/shovel up and place in labelled containers for disposal.
- ALWAYS: Wash area down with large amounts of water and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise Emergency Services

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

For molten metals

- Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entrap or seal off water. Water and other forms of contamination on or contained in scrap or remelt ingot are known to have caused explosions in melting operations. While the products may have minimal surface roughness and internal voids, there remains the possibility of moisture contamination or entrapment. If confined, even a few drops can lead to violent explosions.
- · All tooling, containers, molds and ladles, which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use.
- Any surfaces that may contact molten metal (e.g. concrete) should be specially coated
- Drops of molten metal in water (e.g. from plasma arc cutting), while not normally an explosion hazard, can generate enough flammable hydrogen gas to present an explosion hazard. Vigorous circulation of the water and removal of the particles minimise the hazard. During melting operations, the following minimum guidelines should be observed:
- Inspect all materials prior to furnace charging and completely remove surface contamination such as water, ice, snow, deposits of grease and oil or other surface contamination resulting from weather exposure, shipment, or storage.
- · Store materials in dry, heated areas with any cracks or cavities pointed downwards.
- Preheat and dry large objects adequately before charging in to a furnace containing molten metal. This is typically done by the use of a drying oven or homogenising furnace. The dry cycle should bring the metal temperature of the coldest item of the batch to 200 degree C (400 deg F) and then hold at that temperature for 6 hours.

Safe handling

- ► Avoid all personal contact, including inhalation.
- ► Wear protective clothing when risk of exposure occurs.
- ▶ Use in a well-ventilated area
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- ► DO NOT allow material to contact humans, exposed food or food utensils.
- ► Avoid contact with incompatible materials.
- ► When handling, **DO NOT** eat, drink or smoke.
- ► Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- ► Always wash hands with soap and water after handling.
- ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

Store in original containers.

- Keep containers securely sealed.
- ▶ Store in a cool, dry area protected from environmental extremes.
- ▶ Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this SDS.

For major quantities:

- Consider storage in bunded areas ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams).
- Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

Conditions for safe storage, including any incompatibilities

Suitable containe

Other information

- ▶ Bulk bags: Reinforced bags required for dense materials.
- ► CARE: Packing of high density product in light weight metal or plastic packages may result in container collapse with product release
- Many metals may incandesce, react violently, ignite or react explosively upon addition of concentrated nitric acid.

 Metals exhibit varying degrees of activity. Reaction is reduced in the massive form (sheet, rod, or drop), compared with finely divided forms. The less active metals will not burn in air but:
- ▶ can react exothermically with oxidising acids to form noxious gases.
- catalyse polymerisation and other reactions, particularly when finely divided
- react with halogenated hydrocarbons (for example, copper dissolves when heated in carbon tetrachloride), sometimes forming explosive compounds.

Storage incompatibility

- Finely divided metal powders develop pyrophoricity when a critical specific surface area is exceeded; this is ascribed to high heat of oxide formation on exposure to air.
- Safe handling is possible in relatively low concentrations of oxygen in an inert gas.
- Several pyrophoric metals, stored in glass bottles have ignited when the container is broken on impact. Storage of these materials moist and
 in metal containers is recommended.
- ▶ The reaction residues from various metal syntheses (involving vacuum evaporation and co-deposition with a ligand) are often pyrophoric. Factors influencing the pyrophoricity of metals are particle size, presence of moisture, nature of the surface of the particle, heat of formation of the oxide, or nitride, mass, hydrogen content, stress, purity and presence of oxide, among others.
- Many metals in elemental form react exothermically with compounds having active hydrogen atoms (such as acids and water) to form flammable hydrogen gas and caustic products.
- ▶ Elemental metals may react with azo/diazo compounds to form explosive products.
- ▶ Some elemental metals form explosive products with halogenated hydrocarbons

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	tin	Tin, metal	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	lead	Lead, inorganic dusts & fumes (as Pb)	0.05 mg/m3	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
tin	Tin	6 mg/m3	67 mg/m3	400 mg/m3
lead	Lead	0.15 mg/m3	120 mg/m3	700 mg/m3

Ingredient	Original IDLH	Revised IDLH
tin	Not Available	Not Available
lead	Not Available	Not Available
triethylene glycol monobutyl ether	Not Available	Not Available

OCCUPATIONAL EXPOSURE BANDING

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
triethylene glycol monobutyl ether	С	> 1 to ≤ 10 parts per million (ppm)
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

MATERIAL DATA

A TLV-TWA is recommended so as to minimise the risk of stannosis. The STEL (4.0 mg/m3) has been eliminated (since 1986) so that additional toxicological data and industrial hygiene experience may become available to provide a better base for quantifying on a toxicological basis what the STEL should in fact be.

The lead concentration in air is to be maintained so that the lead concentration in workers' blood remains below 0.060 mg/100 g of whole blood. The recommended TLV-TWA has been derived following a review of reports of adverse effects on reproduction, blood-pressure and other end-points of toxicity. A particular focus was an assessment of pre-natal blood lead (PbB) levels and post-natal cognitive levels. The fact that lead is a cumulative toxicant which can produce subtle, persistent and apparently permanent effects in the off-spring of lead exposed women is of particular concern. A current view holds that the identification of the PbB levels, that are protective during a working lifetime, is a necessary prerequisite in the recommendation of the TLV because PbB values, rather than workplace air lead concentrations, are more clearly related to adverse health effects.

(see Biological Exposure Index - BEI - in 'Advice to Doctor'.)

Exposure controls

Metal dusts must be collected at the source of generation as they are potentially explosive.

- ► Avoid ignition sources
- Good housekeeping practices must be maintained.
- ▶ Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary explosions.
- ▶ Do not use compressed air to remove settled materials from floors, beams or equipment
- ▶ Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation.
- Use non-sparking handling equipment, tools and natural bristle brushes. Cover and reseal partially empty containers. Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations.
- ▶ Do not allow chips, fines or dusts to contact water, particularly in enclosed areas.
- Metal spraying and blasting should, where possible, be conducted in separate rooms. This minimises the risk of supplying oxygen, in the form of metal oxides, to potentially reactive finely divided metals such as aluminium, zinc, magnesium or titanium.
- Work-shops designed for metal spraying should possess smooth walls and a minimum of obstructions, such as ledges, on which dust accumulation is possible.
- Wet scrubbers are preferable to dry dust collectors.
- ▶ Bag or filter-type collectors should be sited outside the workrooms and be fitted with explosion relief doors.
- Cyclones should be protected against entry of moisture as reactive metal dusts are capable of spontaneous combustion in humid or partially wetted states.
- Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec.
- Local ventilation and vacuum systems must be designed to handle explosive dusts. Dry vacuum and electrostatic precipitators must not be used, unless specifically approved for use with flammable/ explosive dusts.

Appropriate engineering controls

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
welding, brazing fumes (released at relatively low velocity into moderately still air)	0.5-1.0 m/s (100-200 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2.5 m/s (200-500 f/min.) for extraction of gases discharged 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection











Personal protection

► Safety glasses with side shields

- Chemical goggles
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Hands/feet protection

Eve and face protection

Skin protection See Hand protection below

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- · chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- · Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is a brasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

▶ Protective gloves eg. Leather gloves or gloves with Leather facing

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- ▶ polychloroprene.
- ▶ nitrile rubber.
- ▶ butyl rubber.
- ► fluorocaoutchouc.
- polyvinyl chloride.

Gloves should be examined for wear and/ or degradation constantly.

Body protection

See Other protection below

Other protection

- Overalls.
- P.V.C. apron.
- ▶ Barrier cream.
- Skin cleansing cream.
- ► Eve wash unit.

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirato
to 40 FC	P1	-	PAPR-P1
up to 10 x ES	Air-line*	-	-
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

^{* -} Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- Firy to avoid creating dust conditions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Metallic Grey		
Physical state	Solid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	>98.3	Viscosity (cSt)	>20.5
Initial boiling point and boiling range (°C)	300	Molecular weight (g/mol)	Not Available
Flash point (°C)	98.3	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available

Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

Not normally a hazard due to non-volatile nature of product

Inhaled

Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in 'metal fume fever'. Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure.

Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.

Ingestion

As tin salts (stannous and stannic) are generally poorly absorbed from the gastrointestinal tract. Ingestion of food contaminated with tin may cause transient gastrointestinal disturbances such as nausea, vomiting, diarrhea, fever and headache.

Parenteral administration provides a substantial description of tin toxicology. Systemic tin is highly toxic producing diarrhoea, muscle paralysis, twitching and neurological damage.

By mouth most tin salts are relatively non-toxic. A number of tin 'food' poisonings, producing vomiting, nausea and diarrhoea, have occurred after ingestion of fruit juices etc. with tin levels above 1400 ppm. This appears to be due to gastric irritation resulting from the activity and astringency of tin compounds, rather than systemic toxicity. Severe growth retardation occurs in rats with dietary stannous salts at levels exceeding 0.3%. The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

Skin Contact

The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

Open cuts, abraded or irritated skin should not be exposed to this material $% \left(1\right) =\left(1\right) \left(1\right) +\left(1\right) \left(1\right) \left(1\right) +\left(1\right) \left(1\right) \left($

Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eye

Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.

Chronic

On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.

Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.

Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests

There is sufficient evidence to provide a strong presumption that human exposure to the material may result in impaired fertility on the basis of: - clear evidence in animal studies of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects but which is not a secondary non-specific consequence of other toxic effects.

4860P Sn63Pb37 No Clean Solder Paste

TOXICITY IRRITATION

	Not Available	Not Available	
	TOXICITY	IRRITATION	
tin	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	
	Oral (rat) LD50: >2000 mg/kg ^[1]	Skin: no adverse effect observ	ved (not irritating) ^[1]
	TOXICITY		IRRITATION
11	dermal (rat) LD50: >2000 mg/kg ^[1]		Not Available
lead	Inhalation (rat) LC50: >5.05 mg/l4 h ^[1]		
	Oral (rat) LD50: >2000 mg/kg ^[1]		
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Eye (rabbit): 20 mg/24h - moderate	
	Oral (rat) LD50: 5300 mg/kg ^[2]	Eye (rabbit): 50 mg - SEVERE	
triethylene glycol monobutyl ether		Eye: adverse effect observed (irritating) ^[1]	
		Skin (rabbit):10 mg/24h(open)mild	
		Skin (rabbit):500 mg/24h - mild	
	Skin: no adverse effect observed (not irritating) ^[1]		
Legend:	Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwis specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		
TIN	No significant acute toxicological data identified in I	iterature search.	
	WARNING: Lead is a cumulative poison and has th	e notential to cause abortion and intellec	tual impairment to unborn children of pregnant

LEAD

WARNING: Lead is a cumulative poison and has the potential to cause abortion and intellectual impairment to unborn children of pregnant workers.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

For high boiling ethylene glycol ethers (typically triethylene- and tetraethylene glycol ethers):

Skin absorption: Available skin absorption data for triethylene glycol ether (TGBE), triethylene glycol methyl ether (TGME), and triethylene glycol ethylene ether (TGEE) suggest that the rate of absorption in skin of these three glycol ethers is 22 to 34 micrograms/cm2/hr, with the methyl ether having the highest permeation constant and the butyl ether having the lowest. The rates of absorption of TGBE, TGEE and TGME are at least 100-fold less than EGME, EGEE, and EGBE, their ethylene glycol monoalkyl ether counterparts, which have absorption rates that range from 214 to 2890 micrograms/ cm2/hr. Therefore, an increase in either the chain length of the alkyl substituent or the number of ethylene glycol moieties appears to lead to a decreased rate of percutaneous absorption. However, since the ratio of the change in values of the ethylene glycol to the diethylene glycol series is larger than that

of the diethylene glycol to triethylene glycol series, the effect of the length of the chain and number of ethylene glycol moieties on absorption diminishes with an increased number of ethylene glycol moieties. Therefore, although tetraethylene glycol methyl; ether (TetraME) and tetraethylene glycol butyl ether (TetraBE) are expected to be less permeable to skin than TGME and TGBE, the differences in permeation between these molecules may only be slight.

Metabolism: The main metabolic pathway for metabolism of ethylene glycol monoalkyl ethers (EGME, EGEE, and EGBE) is oxidation via alcohol and aldehyde dehydrogenases (ALD/ADH) that leads to the formation of an alkoxy acids. Alkoxy acids are the only toxicologically significant metabolites of glycol ethers that have been detected *in vivo*. The principal metabolite of TGME is believed to be 2-[2-(2-methoxy)ethoxy] acetic acid. Although ethylene glycol, a known kidney toxicant, has been identified as an impurity or a minor metabolite of glycol ethers in animal studies it does not appear to contribute to the toxicity of glycol ethers.

The metabolites of category members are not likely to be metabolized to any large extent to toxic molecules such as ethylene glycol or the mono alkoxy acids because metabolic breakdown of the ether linkages also has to occur

Acute toxicity: Category members generally display low acute toxicity by the oral, inhalation and dermal routes of exposure. Signs of toxicity in animals receiving lethal oral doses of TGBE included loss of righting reflex and flaccid muscle tone, coma, and heavy breathing. Animals administered lethal oral doses of TGEE exhibited lethargy, ataxia, blood in the urogenital area and piloerection before death.

Irritation: The data indicate that the glycol ethers may cause mild to moderate skin irritation. TGEE and TGBE are highly irritating to the eyes. Other category members show low eye irritation.

Repeat dose toxicity: Results of these studies suggest that repeated exposure to moderate to high doses of the glycol ethers in this category is required to produce systemic toxicity

In a 21-day dermal study, TGME, TGEE, and TGBE were administered to rabbits at 1,000 mg/kg/day. Erythema and oedema were observed. In addition, testicular degeneration (scored as trace in severity) was observed in one rabbit given TGEE and one rabbit given TGME. Testicular effects included spermatid giant cells, focal tubular hypospermatogenesis, and increased cytoplasmic vacuolisation. Due to a high incidence of similar spontaneous changes

in normal New Zealand White rabbits , the testicular effects were considered not to be related to treatment . Thus, the NOAELs for TGME, TGEE and TGBE were established at 1000 mg/kg/day. Findings from this report were considered

A 2-week dermal study was conducted in rats administered TGME at doses of 1,000, 2,500, and 4,000 mg/kg/day. In this study, significantly-increased red blood cells at 4,000 mg/kg/day and significantly-increased urea concentrations in the urine at 2,500 mg/kg/day were observed. A few of the rats given 2,500 or 4,000 mg/kg/day had watery caecal contents and/or

haemolysed blood in the stomach These gross pathologic observations were not associated with any histologic abnormalities in these tissues or alterations in haematologic and clinical chemistry parameters. A few males and females treated with either 1,000 or 2,500 mg/kg/day had a few small scabs or crusts at the test site. These alterations were slight in degree and did not adversely affect the rats

In a 13-week drinking water study, TGME was administered to rats at doses of 400, 1,200, and 4,000 mg/kg/day. Statistically-significant changes in relative liver weight were observed at 1,200 mg/kg/day and higher. Histopathological effects included hepatocellular cytoplasmic vacuolisation (minimal to mild in most animals) and hypertrophy (minimal to mild) in males at all doses and hepatocellular hypertrophy (minimal to mild) in high dose females. These effects were statistically significant at 4,000 mg/kg/day. Cholangiofibrosis was observed in 7/15 high-dose males; this effect

TRIETHYLENE GLYCOL MONOBUTYL ETHER

was observed in a small number of bile ducts and was of mild severity. Significant, small decreases in total test session motor activity were observed in the high-dose animals, but no other neurological effects were observed. The changes in motor activity were secondary to systemic toxicity

Mutagenicity: Mutagenicity studies have been conducted for several category members. All in vitro and in vivo studies were negative at concentrations up to 5,000 micrograms/plate and 5,000 mg/kg, respectively, indicating that the category members are not genotoxic at the concentrations used in these studies. The uniformly negative outcomes of various mutagenicity studies performed on category members lessen the concern for carcinogenicity.

Reproductive toxicity: Although mating studies with either the category members or surrogates have not been performed, several of the repeated dose toxicity tests with the surrogates have included examination of reproductive organs. A lower molecular weight glycol ether, ethylene glycol methyl ether (EGME), has been shown to be a testicular toxicant. In addition, results of repeated dose toxicity tests with TGME clearly show testicular toxicity at an oral dose of 4,000 mg/kg/day four times greater that the limit dose of 1,000 mg/kg/day recommended for repeat dose studies. It should be noted that TGME is 350 times less potent for testicular effects than EGME. TGBE is not associated with testicular toxicity, TetraME is not likely to be metabolised by any large extent to 2-MAA (the toxic metabolite of EGME), and a mixture containing predominantly methylated glycol ethers in the C5-C11 range does not produce testicular toxicity (even when administered intravenously at 1,000 mg/kg/day).

Developmental toxicity: The bulk of the evidence shows that effects on the foetus are not noted in treatments with . 1,000 mg/kg/day during gestation. At 1,250 to 1,650 mg/kg/day TGME (in the rat) and 1,500 mg/kg/day (in the rabbit), the developmental effects observed included skeletal variants and decreased body weight gain.

Acute Toxicity	×	Carcinogenicity	✓
Skin Irritation/Corrosion	×	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	✓
Mutagenicity	×	Aspiration Hazard	×

Legend:

X - Data either not available or does not fill the criteria for classification

Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

4860P Sn63Pb37 No Clean	ENDPOINT	TEST DURATION (HR)		SPECIES	VALUE		SOURCE
Solder Paste	Not Available	Not Available		Not Available Not A		Available Not Available	
	ENDPOINT	TEST DURATION (HR)	SPECIE	ES .	V	ALUE	SOURCE
	LC50	96	Fish		>(0.0124mg/L	2
tin	EC50	48	Crustac	ea	0.	00018mg/L	5
	EC50	72	Algae o	r other aquatic plants	0.	009-0.846mg/L	2
	NOEC	72	Algae o	r other aquatic plants	0.	001-mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	3	VAL	UE	SOURCE
	LC50	96	Fish	Fish		1-0.06756mg/L	2
lood	EC50	48	Crustace	a	0.02	9mg/L	2
lead	EC50	72	Algae or	other aquatic plants	0.02	05mg/L	2
	BCFD	8	Fish		4.32	4mg/L	4
	NOEC	672	Fish	Fish		003mg/L	4
	ENDPOINT	TEST DURATION (HR)	SPE	CIES		VALUE	SOURCE
	LC50	96	Fish			2-400mg/L	2
thylene glycol monobutyl	EC50	48	Crust	Crustacea		2-705mg/L	2
ether	EC50	72	Algae	Algae or other aquatic plants		1-589mg/L	2
	EC0	24	Crust	Crustacea		1-989.5mg/L	2
	NOEC	96	Fish			1-mg/L	2
Legend:	Extracted from 1	IUCLID Toxicity Data 2. Europe I	TOUA Pagiatas		-ilil l-f	motion Agustia	Taviair o EDUANA

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. Environmental processes (such as oxidation and the presence of acids or bases) may transform insoluble metals to more soluble ionic forms. Microbiological processes may also transform insoluble metals to more soluble forms. Such ionic species may bind to dissolved ligands or sorb to solid particles in aquatic or aqueous media. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms.

When released to dry soil most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. Environmental processes may also be important in changing solubilities.

Even though many metals show few toxic effects at physiological pHs, transformation may introduce new or magnified effects.

A metal ion is considered infinitely persistent because it cannot degrade further.

The current state of science does not allow for an unambiguous interpretation of various measures of bioaccumulation.

The counter-ion may also create health and environmental concerns once isolated from the metal. Under normal physiological conditions the counter-ion may be essentially insoluble and may not be bioavailable.

Environmental processes may enhance bioavailability.

Lead is primarily an atmospheric pollutant that enters soil and water as fallout, a process determined by physical form and particle size. Lead in the form of alkyls has been introduced to the environment primarily from leaded petrol. These are converted to water-soluble lead compounds of high toxicity and availability to plants. Such compounds easily leach from soil to contaminate water sources close to highways. Lead that has entered the aquatic system from run-off or as fallout of insoluble precipitates is found in sediments. The biological methylation of inorganic lead by lake sediment micro-organisms has been demonstrated although its significance is not entirely clear. Other forms of soluble or insoluble lead may also enter the environment and undergo bioaccumulation through a series of biological incidents.

Tin may exist in either divalent (Sn2+) or tetravalent (Sn4+) cationic (positively charged) ions under environmental conditions. Tin(II) dominates in reduced (oxygen-poor) water, and will readily precipitate as a sulfide (SnS) or as a hydroxide (Sn(OH)2) in alkaline water. Tin(IV) readily hydrolyses, and can precipitate as a hydroxide. The solubility product of Sn(OH)4 has been measured at approximately 10 exp(-56) g/L at 25 °C. In general, tin(IV) would be expected to be the only stable ionic species in the weathering cycle.

Tin in water may partition to soils and sediments. Cations such as Sn2+ and Sn4+ will generally be adsorbed by soils to some extent, which reduces their mobility. Tin is generally regarded as being relatively immobile in the environment. However, tin may be transported in water if it partitions to suspended sediments, but the significance of this mechanism has not been studied in detail. Transfer coefficients for tin in a soil-plant system were reported to be 0.01-0.1.

A bioconcentration factor (BCF) relates the concentration of a chemical in plants and animals to the concentration of the chemical in the medium in which they live. It was estimated that the BCFs of inorganic tin were 100, 1,000, and 3,000 for marine and freshwater plants, invertebrates, and fish, respectively. Marine algae can bioconcentrate tin(IV) ion by a factor of 1.900.

Inorganic tin cannot be degraded in the environment, but may undergo oxidation-reduction, ligand exchange, and precipitation reactions. It has been established that inorganic tin can be transformed into organometallic forms by microbial methylation. Inorganic tin may also be converted to stannane (H4Sn) in extremely anaerobic (oxygen-poor) conditions by macroalgae

DO NOT discharge into sewer or waterways

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
triethylene glycol monobutyl ether	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
triethylene glycol monobutyl ether	LOW (LogKOW = 0.0178)

Mobility in soil

Ingredient	Mobility
triethylene glycol monobutyl ether	LOW (KOC = 10)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

- ► Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.
- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains Product / Packaging disposal
 - It may be necessary to collect all wash water for treatment before disposal.
 - In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
 - Where in doubt contact the responsible authority.
 - Recycle wherever possible.
 - Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
 - ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material)
 - Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required

For 4860P-35G, 4860P-250G, 4860P-500G NOT REGULATED by Ground ADR Special Provision (SP AU01) - ADG Code 7th Ed. NOT REGULATED by Air IATA Special Provision A197 NOT REGULATED by Sea IMDG per 2.10.2.7

Land transport (ADG)

UN number	3077
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains lead)

Transport hazard class(es)	Class 9 Subrisk Not Applicable
Packing group	
Environmental hazard	Environmentally hazardous
Special precautions for user	Special provisions 274 331 335 375 AU01 Limited quantity 5 kg

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to this Code when transported by road or rail in;

- (a) packagings;
- (b) IBCs; or
- (c) any other receptacle not exceeding 500 kg(L).
- Australian Special Provisions (SP AU01) ADG Code 7th Ed.

Air transport (ICAO-IATA / DGR)

UN number	3077			
UN proper shipping name	Environmentally hazardo	Environmentally hazardous substance, solid, n.o.s. * (contains lead)		
-	ICAO/IATA Class	9		
Transport hazard class(es)	ERG Code	ICAO / IATA Subrisk Not Applicable ERG Code 9L		
Packing group				
Environmental hazard	Environmentally hazardous			
Special precautions for user	Special provisions		A97 A158 A179 A197	
	Cargo Only Packing Instructions		956	
	Cargo Only Maximum Qty / Pack		400 kg	
	Passenger and Cargo Packing Instructions		956	
	Passenger and Cargo Maximum Qty / Pack		400 kg	
	Passenger and Cargo Limited Quantity Packing Instructions		Y956	
	Passenger and Cargo Limited Maximum Qty / Pack		30 kg G	

Sea transport (IMDG-Code / GGVSee)

UN number	3077		
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains lead)		
Transport hazard class(es)	IMDG Class 9 IMDG Subrisk Not Applicable		
Packing group	III		
Environmental hazard	Marine Pollutant		
Special precautions for user	EMS Number F-A , S-F Special provisions 274 335 966 967 969 Limited Quantities 5 kg		

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

TIN IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

LEAD IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -

Appendix B (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 4

Australia Inventory of Chemical Substances (AICS)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1 : Carcinogenic to humans

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

TRIETHYLENE GLYCOL MONOBUTYL ETHER IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (lead; tin; triethylene glycol monobutyl ether)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (lead; tin)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (triethylene glycol monobutyl ether)
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	12/05/2020
Initial Date	12/09/2017

SDS Version Summary

Version	Issue Date	Sections Updated
4.7.1.1.1	15/08/2019	Classification, Environmental, Ingredients, Physical Properties

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

 $\label{eq:pc-twa} \mbox{PC-TWA: Permissible Concentration-Time Weighted Average}$

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index